### CORNER FITTING ISO 1161 TYPE - BOTTOM LEFT (243000C-BL)

**Cage Code:** 65059  |  **Drawing No:** D243000C  |  **Revision:** E  |  **Sheet:** 1 of 4

**UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES**

TO AVOID CORROSION DURING SHIPMENT, THE PARTS ARE COATED WITH AN EPOXY CONTAINING ZINC POWDER. AS ALWAYS, EFFECTIVE VENTILATION IS REQUIRED DURING GRINDING OR WELDING TO PREVENT THE BREATHING OF FUMES BY PERSONNEL.

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<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>ORDER NO.</th>
<th>MATERIAL</th>
<th>COUNTRY OF ORIGIN</th>
<th>WEIGHT</th>
<th>CONFORMS TO</th>
<th>WEIGHTS</th>
<th>DIMENSIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>CORNER, BOTTOM LEFT</td>
<td>243000C-BL</td>
<td>LOW CARBON CAST STEEL FOR WELDING</td>
<td>CHINA</td>
<td>25 LB.</td>
<td>ISO 1161, ABS CERTIFIED</td>
<td>7.01±.01 - .03</td>
<td>6.38±.02</td>
</tr>
</tbody>
</table>

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**REV DESCRIPTION**

A. 4.65 ± .00 - .04 WAS ± .00 - .02, 7.01±.01- .03 WAS ± .00 - .02 04/27/00 MD
B. 4.65±.03 - .04 WAS 4.65±.00 - .04 05/08/01 MD
C. ADDED STAINLESS STEEL CORNER 07/20/04 MRD
D. SEE ECO 07-024 "B" 06/06/07 DAH
E. ADDED CORROSION RESIST. NOTE W/ EFFECTIVE VENTIL 5/01/08 MD
F. REMOVED STAINLESS STEEL VERSION 9/4/12 DAH

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**REVISIONS**

<table>
<thead>
<tr>
<th>DATE APPROVED</th>
<th>REVISIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>04/27/00</td>
<td>MD</td>
</tr>
<tr>
<td>05/08/01</td>
<td>MD</td>
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<td>MRD</td>
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<td>9/4/12</td>
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Dimensions are subject to manufacturing tolerance and change.

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824 Highway 101 • Havelock, NC 28532  |  **TEL:** 1.800.258.7324 (252.447.7155)  |  **FAX:** 1.800.892.3273 (252.447.5502)
To avoid corrosion during shipment, the parts are coated with an epoxy containing zinc powder. As always, effective ventilation is required during grinding or welding to prevent the breathing of fumes by personnel.

<table>
<thead>
<tr>
<th>Description</th>
<th>Order No.</th>
<th>Material</th>
<th>Country of Origin</th>
<th>Weight</th>
<th>Conforms To</th>
<th>Dimensions A</th>
<th>Dimensions B</th>
</tr>
</thead>
<tbody>
<tr>
<td>CORNER, BOT. RIGHT 243000C-BR</td>
<td>LOW CARBON CAST STEEL FOR WELDING</td>
<td>CHINA</td>
<td>25 LB.</td>
<td>ISO 1161, ABS CERTIFIED</td>
<td>7.01+ .01 - .03</td>
<td>6.38± .02</td>
<td></td>
</tr>
</tbody>
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CAGE CODE: 65059 | DRAWING NO: D243000C | REVISION: E | SHEET: 3 OF 4

TO AVOID CORROSION DURING SHIPMENT, THE PARTS ARE COATED WITH AN EPOXY CONTAINING ZINC POWDER. AS ALWAYS, EFFECTIVE VENTILATION IS REQUIRED DURING GRINDING OR WELDING TO PREVENT THE BREATHING OF FUMES BY PERSONNEL.

- 0.6 TYP.
- 1.13+.00 -.06
- R .50 MAX TYP.
- 2.50+.06 -.00
- 3.13+.06 TYP -.00
- CHAMFER .28+.03 X 45
- R .50+.00 -.06 TYP
- R .25+.08 -.00 AROUND TOP EDGE -2PL
- 2.00+.06 -.00 TYP
- R 1.44+.00 -.06
- 4.65+.03 -.04
- 5.88 MIN TYP.
- 6.47 MIN TYP.
- .44 MIN TYP.

SECTION A-A

- A
- 1.31+.00 -.06
- R 2.00+.06 -.00
- 2.88 REF.
- REF.
- BOTTOM LEFT CORNER ON DWG D243000C, SHEET 1.
- BOTTOM RIGHT CORNER ON DWG D243000C, SHEET 2.
- TOP LEFT CORNER ON DWG. D243000C, SHEET 4.

- 0.06
- 2.50+.06 -.00 TYP.
- R .56±0.06
- 3.50+.00 -.06
- ø4.88+.06 -.00
- B
- 2.00+.06 -.00 TYP.
- R .25+.00 -.06
- B
- 2.00+.06 -.00 TYP.
- R .25+.00 -.06
- 3.13+.06 TYP -.00
- CHAMFER .28+.03 X 45
- R .50+.00 -.06 TYP
- R .25+.08 -.00 AROUND TOP EDGE -2PL
- 2.00+.06 -.00 TYP
- R 1.44+.00 -.06
- 4.65+.03 -.04
- 5.88 MIN TYP.
- 6.47 MIN TYP.
- .44 MIN TYP.

SECTION B-B

- A
- 1.31+.00 -.06
- R 2.00+.06 -.00
- 2.88 REF.
- REF.
- BOTTOM LEFT CORNER ON DWG D243000C, SHEET 1.
- BOTTOM RIGHT CORNER ON DWG D243000C, SHEET 2.
- TOP LEFT CORNER ON DWG. D243000C, SHEET 4.

- 0.06
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- B
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- 2.00+.06 -.00 TYP
- R 1.44+.00 -.06
- 4.65+.03 -.04
- 5.88 MIN TYP.
- 6.47 MIN TYP.
- .44 MIN TYP.

GENERAL

- UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES
- 5.88 MIN.
- 6.47 MIN.
- .63 MIN.

DIMENSIONS

- CORNER FITTING ISO 1161 TYPE - TOP RIGHT (243000C-TR)
- Cage Code: 65059 | Drawing No: D243000C | Revision: E | Sheet: 3 of 4
- Dimensions are subject to manufacturing tolerance and change.

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CORNER FITTING ISO 1161 TYPE - TOP LEFT (243000C-TL)

Cage Code: 65059 | Drawing No: D243000C | Revision: E | Sheet: 4 of 4

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