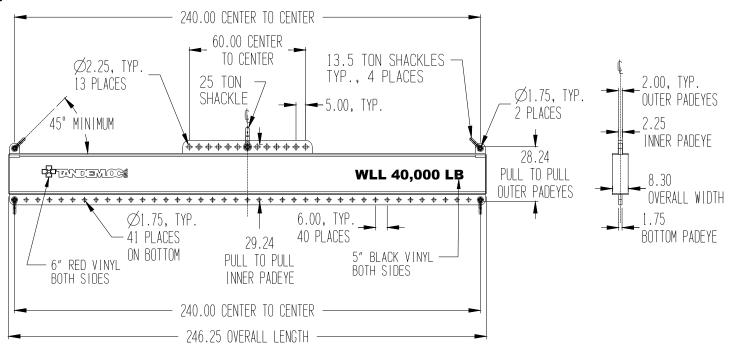
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Dimensions are subject to manufacturing tolerance and change.



NOTES

- 1. PART NO.: AL50D00-00A-PA, 20 TON WLL LIFT BEAM WITH SHACKLES AL50D00-NSA-PA, 20 TON WLL LIFT BEAM NO SHACKLES
- 2. WLL: 20T (40,000 LB.)
- 3. PROOF TESTED TO 125% (50,000 LB.) AND CERTIFIED
- 4. STANDARD SPECIFICATION # EAD21000A APPLIES
- 5. FINISH: SANDBLAST, PRIME AND PAINT SAFETY YELLOW
- 6. CALCULATED WEIGHT: 2,524 LB. W/ SHACKLES 2,432 LB. W/OUT SHACKLES
- 7. DESIGNED AND MANUFACTURED TO MEET OR EXCEED ASME B30.20 AND BTH-1, DESIGN CATEGORY B, SERVICE CLASS 0.
- 8. NDT-PRE & POST LOAD TEST.

** DO NOT SIGN IF CHANGES ARE REQUIRED **						
CUSTOMER APPROVAL:						
DATE:						

X "X" DENOTES APPLICABLE DATA UNLESS OTHERWISE NOTED, DIMENSIONS ARE IN INCHES & TOLERANCES ARE:	"X" DENOTES APPLICABL LOST WAX CASTING TOL. 0 TO 4" ±.030 , 4.01"	IS:		4	1 500	77.			C#	
. XX ±.06 .XXXX ±.0007 .XXX ±.03	7.01" TO 10.5" ±.045" OVER 10.5" ±.052"		TITLE	AL50D00-00A-PA						
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	DRAWN DAH	12-17-13		ZO TON WEE ENT DE						
			SIZE	650		DWG NO.	S	AL50D	00	REV.
			SCALE				CALC.WI	ACT.MT SHEET	1 OF 1	

REVISIONS

12-18-13 DAH

06-01-18 DAH

DESCRIPTION

A PROOF TEST WAS 125%, ADDED NOTE 8

B PROOF TEST WAS 150%