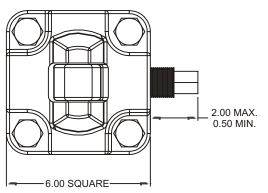
REVISIONS DATE APPROVED IN NOTE 3 "ULTIMATE" WAS "MAXIMUM ALLOWABLE" AND ADDED 2/19/14 DAH (NO SAFETY FACTOR), ADDED NOTE 4 DAH ADDED MAXIMUM ALLOWABLE TO NOTE 3

2/27/14

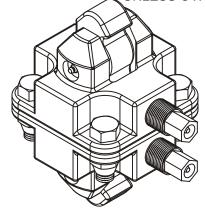
DOUBLE VERTICAL VISO (K08A00B)

Cage Code: 65059 | Drawing No: SK08A00B | Revision: B | Sheet: 1 of 1

SEE ELECTRONIC PARTS LIST FOR BILL OF MATERIALS UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES

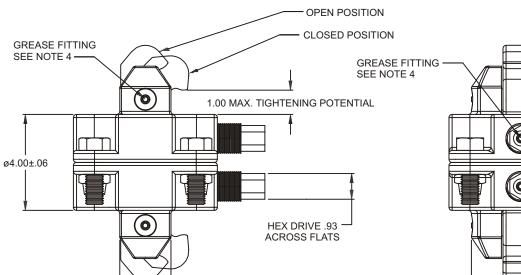


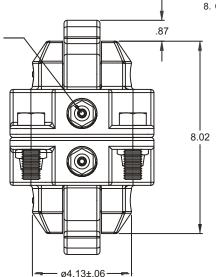
REV DESCRIPTION



NOTES:

- 1. PART NO.: K08A00B-1GA
- 2. THE GRIP AND FORCE EXERTED BY THE CLAMP ARM IS VARIABLE BY ROTATING THE DRIVE STUD. MAX LOAD ON THE HEX DRIVE IS 50 FT/LB.\
- 3. ULTIMATE LOAD FOR ONE VISO (NO SAFETY FACTOR) - 44,000 LB. RESTRAINT AGAINST UPWARD FORCE MAXIMUM ALLOWABLE
- 50,000 LB. TRANSVERSE SHEAR
- 200.000 LB. COMPRESSION
- 4. IF USING AS A LIFTING PRODUCT, PROOF TESTING IS REQUIRED WLL 15,000 LB. DESIGN CATEGORY A WLL 10,000 LB. DESIGN CATEGORY B
- 5. TWO GREASE FITTINGS PER VISO ALLOW FOR EASY LUBRICATION
- RECOMMENDED GREASE: RED LITHIUM HIGH TEMPERATURE.
- 6. DIMENSIONS WITHOUT TOLERANCE ARE SUBJECT TO MANUFACTURING TOLERANCES.
- 7. FOR A SLACK FREE CONNECTION IN THE LARGE APERTURE OF AN ISO 1161 STANDARD CORNER FITTING.
- 8. CALCULATED WEIGHT: 39 LB.





To avoid lifter failure, potential death and property damage, never exceed WLL (Working Load Limit)

2.13±.06

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Dimensions are subject to manufacturing tolerance and change



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